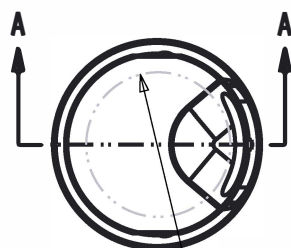


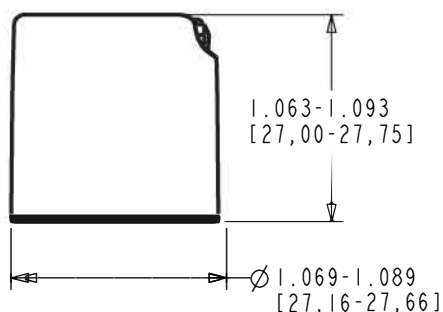
THE BOTTLE NECK DIMENSIONS SHOWN ARE BASED UPON CURRENT KNOWLEDGE. IT IS THE RESPONSIBILITY OF THE RECEIVER OF THE INFORMATION CONTAINED IN THIS DRAWING TO TEST FOR FIT AND FUNCTION OF THE TOTAL PACKAGE. DIMENSIONS SHOWN ARE INTENDED FOR POLYETHYLENE BOTTLES ONLY. IF ANOTHER BOTTLE MATERIAL IS USED, SOME DIMENSIONS AND TOLERANCES MAY REQUIRE ADJUSTMENT.

NOTES:

1. THE "T'" & "E" DIAMETERS ARE THE AVERAGE OF 2 MEASUREMENTS TAKEN APPROXIMATELY 90° APART
2. THE "T'" DIAMETER IS TAKEN TOWARD THE BOTTOM OF THE CLOSURE JUST BELOW THE START OF THE FULL THREAD
3. THE "E" DIAMETER IS TAKEN AS CLOSE TO THE INSIDE DECK AS POSSIBLE
4. THE EFFECTIVE "H" DIMENSION CAN BE ESTIMATED BY SUBTRACTING .028" FROM THE SPECIFIED "H" DIMENSION. THIS REFLECTS THE ESTIMATED COMPRESSION OF THE SEALING MECHANISM AT NOMINAL APPLICATION TORQUE

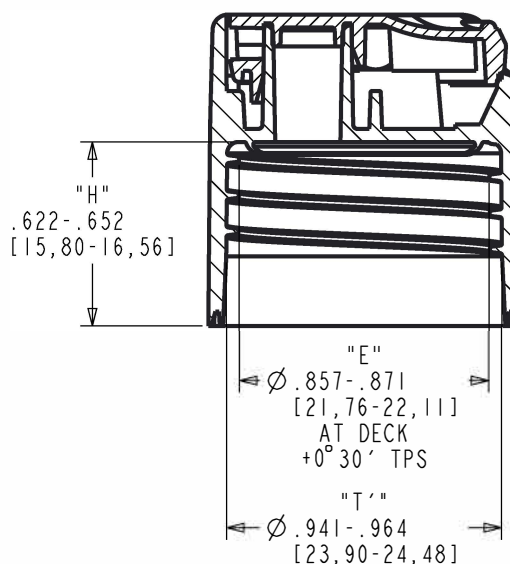


OPTIONAL LOGO INSERT
 $\varnothing .374$
 [9,5]
 (RAISED LOGO .008" [0,20] MAX)
 (RECESSED LOGO .005" [0,13] MAX)



ORIFICE SIZES AVAILABLE

- ☐ .110 X .310 [2,79 X 7,87]
- ☐ .110 X .166 [2,79 X 4,22]



SECTION **A-A**
 SCALE 1.500

REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
K	REVISED METRIC DIMENSIONS TO TWO DECIMAL PLACES	K. SMITH	16-JAN-19

CL2071-MD

FLAT DISC TOP, 24-410 THREAD, CRAB CLAW SEAL
 AND GLOSS BODY WITH GLOSS ACTUATOR



DWG. BY: TK / DL

DATE: 31 AUG 1994

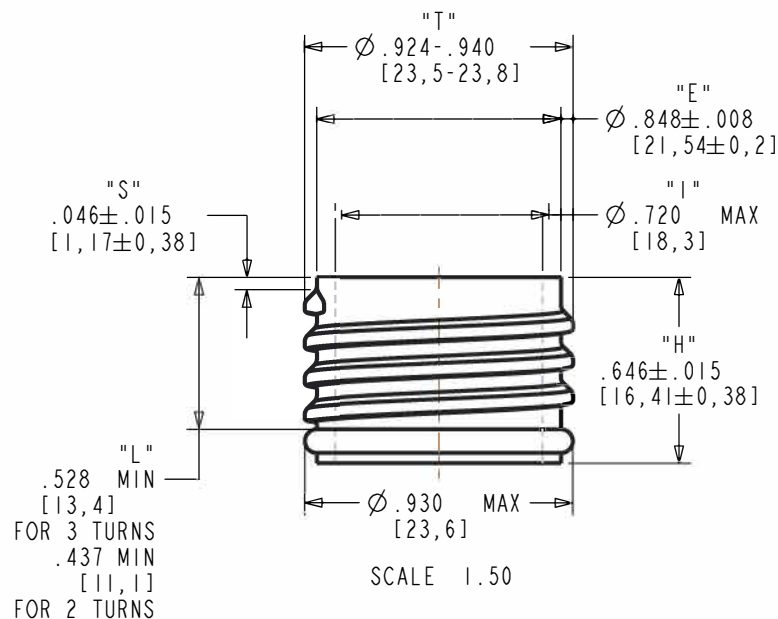
CONFIRM CURRENT REVISION PRIOR TO USE

SHEET 1 OF 2

CUSTOMER SPECIFICATION DRAWING

DWG. NO: CS21440774-K

THE BOTTLE NECK DIMENSIONS SHOWN ARE BASED UPON CURRENT KNOWLEDGE. IT IS THE RESPONSIBILITY OF THE RECEIVER OF THE INFORMATION CONTAINED IN THIS DRAWING TO TEST FOR FIT AND FUNCTION OF THE TOTAL PACKAGE. DIMENSIONS SHOWN ARE INTENDED FOR POLYETHYLENE BOTTLES ONLY. IF ANOTHER BOTTLE MATERIAL IS USED, SOME DIMENSIONS AND TOLERANCES MAY REQUIRE ADJUSTMENT.



RECOMMENDED NECK FINISH

LAND MUST BE SMOOTH AND FREE
OF NICKS OR RAGGED EDGES
8 T.P.I. "M" STYLE THREAD
USE OF BEAD IS OPTIONAL
TWO THREAD TURNS STANDARD
THREE THREAD TURNS RECOMMENDED

REV.	REVISION DESCRIPTION	PROD. ENG.	REV. DATE
K	SEE SHEET 1 FOR REVISION DESCRIPTION	K. SMITH	16-JAN-19
CL2071-MD		FLAT DISC TOP, 24-410 THREAD, CRAB CLAW SEAL AND GLOSS BODY WITH GLOSS ACTUATOR	
 CITADEL PACKAGING CitadelPackaging.com • 208-550-3393		DWG. BY: TK / DL	DATE: 31 AUG 1994
		CONFIRM CURRENT REVISION PRIOR TO USE	SHEET 2 OF 2
CUSTOMER SPECIFICATION DRAWING		DWG. NO: CS21440774-K	