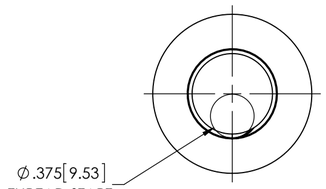
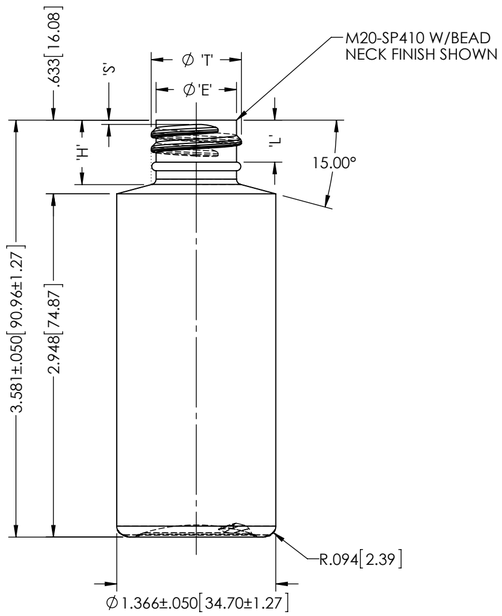
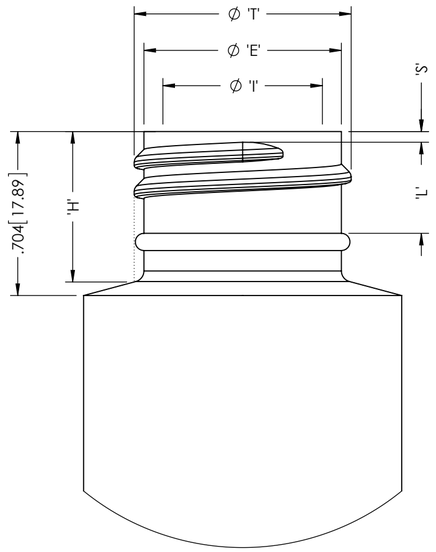
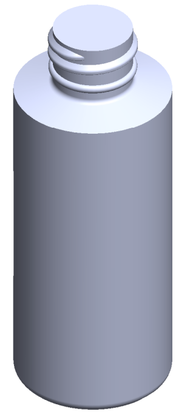
Compact Mould

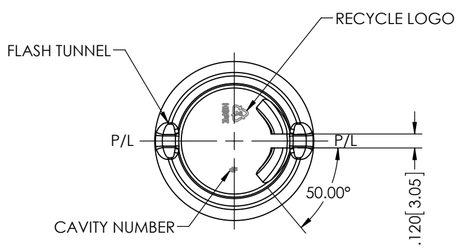








ALTERNATE NECK - M24 SP410 W/BEAD
OAH: 3.652"±.050



A1

THIS IS A SUGGESTED DESIGNED FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

NECK FINISH:	M24 SP410 W/BEAD		GRAM WT. 9g±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	.685 ±.005
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	17.40 ±0.13
HELIX ∢:	2° 34'	T.P.I.:	8	CUTT. DIA.:	.375[9.53]

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH .....
WEIGHT .....
CAPACITY .....
MATERIAL .....
SPECIAL REQUESTS .....

PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.
APPROVED BY .....
DATE .....

This drawing subject to standard industry tolerances S.P.I.

NO.	REV. BY	DESCRIPTION	DATE
A2			DEC 10/15
A1			DEC 10/15

NECK FINISH:	M20 SP410 W/BEAD		GRAM WT. 9g ± 1.5			
'T'	'E'	'H'	'S'	'L'	'W'	
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	.361 MIN	———	
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	9.14 MIN.	———	
HELIX ∢:	3° 7'	T.P.I.:	8	CUTT. DIA.:	.375 [9.53]	

CAPACITY TO FILL LEVEL BEFORE DECORATING	59ml ± 3
CAPACITY TO FILL LEVEL AFTER DECORATING	———
OVERFLOW CAPACITY BEFORE DECORATING	65ml ± 3.5
OVERFLOW CAPACITY AFTER DECORATING	———

CITADEL PACKAGING
CitadelPackaging.com · 208-550-3393

DRAWN BY:		DESC. 2oz Cylinder
SCALE: 1:1	DATE: SEPT/03/15	DRAWING NO. PB1977-MD
BOTTLE MAT'L:	HDPE	MOULD NO.
CAD NAME:		